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OHIO'S LEADING MANUFACTURER, MARKETER, AND TECHNICAL RESOURCE FOR SUPERIOR QUALITY CONCRETE MASONRY PRODUCTS.

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American Institute of Architects-Ohio
Association of Builders and Contractors Inc.
The Builders Exchange of Central Ohio
Building Industry Association of Central Ohio
Construction Specification Institute
National Concrete Masonry Association
Ohio Masonry Association

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**CONCRETE MASONRY PRODUCT GUIDE** 















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Scored Concrete Masonry Units

**Combination Cubes** 

West Cubes

**Obtaining Samples** 

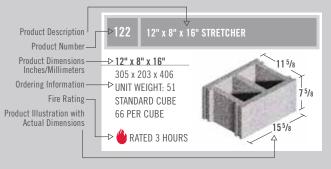
**Product Disclaimer** 

Handling DesignBLOK<sup>™</sup> Architectural Concrete

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### PACKAGE/CUBE CODE

- On pallet 48" x 48" returnable wood pallet
- On 8s 18 8" x 8" x 16" hollow core units
- Standard cube these units are cubed on themselves

Combination cube - contains different shapes in the same cube

## NOTES

### **SAFETY**

All Oberfields concrete masonry units are manufactured in accordance with ASTM C-90, the industry standard for load bearing concrete masonry units.

Material Safety Data Sheets (MSDS) are available upon request from Oberfields for the products listed in this Guide.

Please note, sawing or grinding of concrete masonry units may result in the release of dust particles, which could cause minor eye or nose irritation if proper protective equipment is not in place. The use of a NIOSH approved respirator and tight goggles is recommended when sawing or grinding operations are in progress. Please contact our Customer Service Center if further information is desired.

### TECHNICAL SUPPORT

Oberfields Technical Support Staff will gladly provide written quotations for all your special project needs. To expedite the process, have any dimensional constraints, drawings, and product requirements available for our review.

### FIRE RATING

The fire ratings for the concrete masonry units in this Guide were calculated using the equivalent thickness method and based on the use of normal weight aggregates. References include ASTM C90, ASTM C140, TEK 7-1C, International Building Code 2009, and ASTM C119-08A.





### **UNIT WEIGHT**

All weights shown represent Oberfields standard normal weight (Rite-Blok) concrete masonry units manufactured from crushed limestone aggregates. Most shapes and sizes can be special ordered in lightweight (Lite-Blok) or medium weight (Mid-Blok). Please contact Oberfields Technical Support Staff for additional information.

To estimate a given product's weight using lightweight or medium weight raw materials, use the following rule of thumb:

- Weight of lightweight product = standard normal weight x .83
- Weight of medium weight product = standard normal weight x .91

### SANDBLASTED CONCRETE MASONRY UNITS

Sandblasted concrete masonry units are available upon special order. Sandblasted units are manufactured such that the face surface of the unit is sandblasted. Oberfields Technical Support Staff will gladly discuss design options and availability.

### SCORED CONCRETE MASONRY UNITS

Oberfields offers vertical scores, or false joints, on the majority of its standard concrete masonry units. Typically, one or three scores are preferred. Also, in some instances, both sides of the standard concrete masonry unit can be scored. Oberfields Technical Support Staff will gladly discuss design options and availability.





### COMBINATION CUBES

Please note on combination cubes that the ratio of one product to another varies from manufacturing plant to manufacturing plant due to differences in mold sizes and configurations. Please call our Technical Support Staff for additional information.

### **WEST CUBES**

West cubes are available for some concrete masonry units. Please contact our Technical Support Staff for availability.

### **OBTAINING SAMPLES**

Samples of colors, textures, weights, sizes, and shapes can be obtained from Oberfields.

### PRODUCT DISCLAIMER

The products shown in this Guide are computer-generated images. These images depict standard gray units. Some color differentiation should be expected with architectural concrete masonry units both smooth & split. Variations are to be expected. Should you require a product not cataloged in this Guide, contact our Technical Support Staff for the manufacturing lead time.

### HANDLING DESIGNBLOK™ ARCHITECTURAL CONCRETE MASONRY UNITS ON THE JOB

When handling DesignBLOK™ architectural concrete masonry units on the job, avoid stacking palletized cubes one on top of the other. Pallet stain may occur otherwise. Also, given the demand for multiple colored units on the job, prevent the mixing of colors by checking for changes in colors of the units.



# 

### ORDERING SUGGESTIONS

are being recognized and appreciated. It is important that units are ordered correctly the first time to insure the lowest overall cost, while achieving the finest quality and appearance.

- 1. Check for changes in quantity and color. With multiple colors, due to the use of accent bands and other color combinations, ordering by Oberfields name and number will help to clarify your order.
- 2. By using Oberfields Concrete Masonry Product Guide, you can order by Oberfields product number to avoid confusion. If the need arises for a shape or size that is not currently cataloged, check with your salesperson or our Technical Support Staff for the manufacturing lead time. Oberfields invites your requests for custom shapes, sizes, aggregates, textures, weights, and colors.
- 3. For special orders, contact Oberfields Customer Service Department for lead time
- 4. Special units such as corners and halves, correctly ordered at the beginning of the project, will aid in color uniformity.



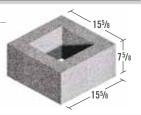
**酉** 614.252.0955 740.369.7644 800.845.7644 **□** 740.363.7644 WWW.OBERFIELDS.COM

3" x 8" x 16" SOLID

### MISCELLANEOUS

16" x 16" x 8" CHIMNEY

16" x 16" x 8" 406 x 406 x 203 UNIT WEIGHT: 61 ON PALLET 45 PER CUBE



### **CONCRETE BRICK**

4" x 8" x 12" SOLID 12

4" x 8" x 12" 102 x 203 x 305 UNIT WEIGHT: 23 ON PALLET 144 PER CUBE



4" x 4" x 16" DOUBLE END 15

4" x 4" x 16" 102 x 102 x 406 UNIT WEIGHT: 12 NON-STOCK



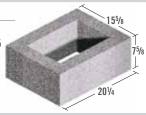
2" x 8" x 16" SOLID

2" x 8" x 16" 51 x 203 x 406 UNIT WEIGHT: 14 ON PALLET 216 PER CUBE



16" x 20" x 8" CHIMNEY

16" x 20" x 8" 406 x 508 x 203 UNIT WEIGHT: 75 ON PALLET 30 PER CUBE



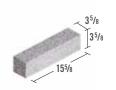
2" x 4" x 8" CONCRETE BRICK

2" x 4" x 8" 51 x 102 x 203 UNIT WEIGHT: 5 ON PALLET 720 PER CUBE



10 4" x 4" x 16" SOLID

4" x 4" x 16" 102 x 102 x 406 UNIT WEIGHT: 15 ON PALLET 216 PER CUBE

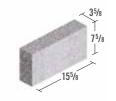


13 4" x 8" x 16" SOLID

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 31 ON PALLET OR ON 8s 108 PER CUBE

RATED 1.5 HOURS

ON PALLET 288 PER CUBE



4" x 4" x 16" Double end Breaker



3" x 8" x 16" 76 x 203 x 406

ON PALLET 144 PER CUBE



4" x 5" x 8" CONCRETE DOUBLE BRICK

4" x 5" x 8" 102 x 127 x 203 UNIT WEIGHT: 10 ON PALLET 378 PER CUBE



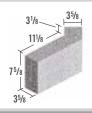
4" x 8" x 8" SOLID

4" x 8" x 8" 102 x 203 x 203 UNIT WEIGHT: 15 ON PALLET 216 PER CUBE



4" SOLID 45 DEGREE

4" x 8" x 11" x 3" 102 x 203 x 280 x 76 UNIT WEIGHT: 28 ON PALLET 90 PER CUBE





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4" x 6" x 16" Double end Breaker 4" x 6" x 16" DOUBLE END 4" x 6" x 16" 35/8 102 x 152 x 406 UNIT WEIGHT: 15 ON PALLET 216 PER CUBE

4" x 8" x 8" DOUBLE END 21

4" x 8" x 8" 102 x 203 x 203 UNIT WEIGHT: 11 ON PALLET 216 PER CUBE



22 4" x 8" x 12" DOUBLE END

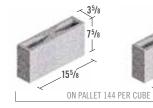
4" x 8" x 12" 102 x 203 x 305 UNIT WEIGHT: 16 ON PALLET 144 PER CUBE



4" x 8" x 16" DOUBLE END

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 23

RATED 1 HOUR



7<sup>5</sup>/8 15<sup>5</sup>/8 RATED 1 HOUR

4" x 8" x 16" Double end Breaker

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 24

4" x 8" x 8" SOLID SINGLE BULLNOSE & END

4" x 8" x 8" 102 x 203 x 203 UNIT WEIGHT: 16 ON PALLET 216 PER CUBE



4" x 8" x 16" SOLID BULLNOSE AC<u>ross face</u>

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 31 ON PALLET 108 PER CUBE NON-STOCK

26



28 4" x 8" x 8" DOUBLE BULLNOSE & END

4" x 8" x 8" 102 x 203 x 203 UNIT WEIGHT: 11 ON PALLET 216 PER CUBE



4" x 8" x 16" DOUBLE BULLNOSE & END

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 24 ON PALLET 144 PER CUBE



29 4" x 8" x 12" SINGLE BULLNOSE & END

4" x 8" x 16" 102 x 203 x 305 UNIT WEIGHT: 16 ON PALLET 144 PER CUBE



**4" BULLNOSE** 

4" x 8" x 8" SINGLE BULLNOSE & END

4" x 8" x 8" 102 x 203 x 203 UNIT WEIGHT: 11 ON PALLET 216 PER CUBE

27



30 4" x 8" x 16" SINGLE BULLNOSE & END

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 24 ON PALLET 144 PER CUBE



6" x 8" x 16" SOLID 32

6" x 8" x 16" 152 x 203 x 406 UNIT WEIGHT: 46 ON PALLET 72 PER CUBE

RATED 3 HOURS





**►** 740.363.7644 WWW.0BERFIELDS.COM **614.252.0955** 740.369.7644 800.845.7644 6" x 4" x 16" Double sash Breaker 6" x 4" x 16" DOUBLE End Breaker 6" x 4" x 16" SASH & END 6" x 4" x 16" DOUBLE END 6" x 4" x 16" < 5<sup>5</sup>/<sub>8</sub> 5<sup>5</sup>/8 152 x 102 x 406 UNIT WEIGHT: 14 STANDARD CUBE 192 PER CUBE 6" x 6" x 16" DOUBLE END Breaker 6" x 6" x 16" double sash Breaker 6" x 6" x 16" DOUBLE END 6" x 6" x 16" SASH & END 38 6" x 6" x 16" **5**<sup>5</sup>/8 152 x 152 x 406 UNIT WEIGHT: 19 STANDARD CUBE 144 PER CUBE 6" x 8" x 8" SASH & END 6" x 8" x 14" DOUBLE END 6" x 8" x 8" 6" x 8" x 14" 152 x 203 x 203 152 x 203 x 356 UNIT WEIGHT: 23 UNIT WEIGHT: 17 ON PALLET ON PALLET 216 PER CUBE 126 PER CUBE 6" x 8" x 16" double sash Breaker 6" x 8" x 16" DOUBLE END Breaker 6" x 8" x 16" DOUBLE END 6" x 8" x 16" SASH & END 43 6" x 8" x 16" 152 x 203 x 406 UNIT WEIGHT: 28 15<sup>5</sup>/8 RATED 1 HOUR STANDARD CUBE 108 PER CUBE 6" x 8" x 16" 67% SOLID DOUBLE END 48 6" x 8" x 16" U BOND BEAM 6" x 8" x 16" 6" x 8" x 16" 152 x 203 x 406 152 x 203 x 406 UNIT WEIGHT: 34 UNIT WEIGHT: 28 ON PALLET ON PALLET 72 PER CUBE 96 PER CUBE NON-STOCK RATED 1.5 HOURS 6" x 8" x 16" SOLID BULLNOSE ACROSS FACE 50 6" x 8" x 8" SINGLE BULLNOSE & END 5<sup>5</sup>/8 6" x 8" x 16" 6" x 8" x 8" 152 x 203 x 406 152 x 203 x 203 **6" BULLNOSE** UNIT WEIGHT: 46 7<sup>5</sup>/8 UNIT WEIGHT: 17 ON PALLET ON PALLET 72 PER CUBE 216 PER CUBE NON-STOCK



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6" x 8" x 8" 152 x 203 x 203 UNIT WEIGHT: 17 ON PALLET 216 PER CUBE NON-STOCK



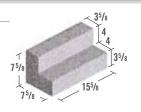
## 6" x 8" x 16" DOUBLE BULLNOSE & END

6" x 8" x 16" 152 x 203 x 406 UNIT WEIGHT: 29 ON PALLET 108 PER CUBE



### 8" x 8" x 16" SOLID HEADER

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 48 ON 8s 72 PER CUBE



#### 6" x 8" x 14" SINGLE BULLNOSE 52

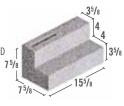
6" x 8" x 14" 152 x 203 x 356 UNIT WEIGHT: 24 ON PALLET 126 PER CUBE NON-STOCK



### **8" UNITS**

#### 8" x 8" x 16" OPEN CORE SOLID HEADER 56a

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 ON (18) 8" HC/COMBINED (1 OUT OF 3) 72 PER CUBE



#### 6" x 8" x 16" SINGLE BULLNOSE & END 53

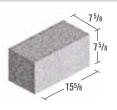
6" x 8" x 16" 152 x 203 x 406 UNIT WEIGHT: 29 ON PALLET 108 PER CUBE



#### 55 8" x 8" x 16" SOLID

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 63 ON PALLET 54 PER CUBE





8" x 4" x 16" Double end breaker\*

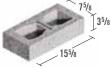




8" x 4" x 16" DOUBLE Sash Breaker\*

### 8" x 4" x 16" 203 x 102 x 406 UNIT WEIGHT: 17





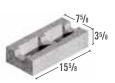


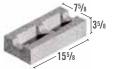




#### 8" x 4" x 16" RESTRICTED BOND BEAM 63a

8" x 4" x 16" 203 x 102 x 406 UNIT WEIGHT: 17 ON PALLET 144 PER CUBE

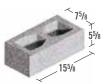


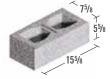


8" x 6" x 16" DOUBLE END BREAKER\* 65

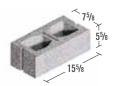
8" x 6" x 16" DOUBLE Sash Breaker\*

8" x 6" x 16" 203 x 152 x 406 UNIT WEIGHT: 25



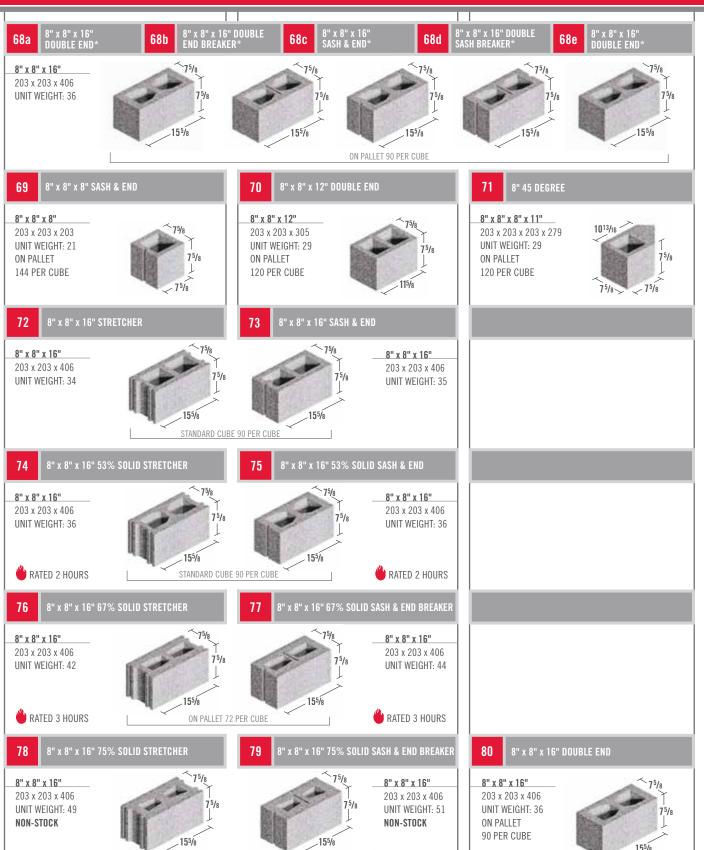






ON PALLET 108 PER CUBE





RATED 4 HOURS

RATED 4 HOURS

ON PALLET 72 PER CUBE



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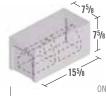
8" x 8" x 16" SASH & END BREAKER

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 36 ON PALLET 90 PER CUBE



8" x 8" x 16" TERMITE 83

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43



ON (18) 8" HC

8" x 8" x 16" WEEP

82

8" x 8" x 16"

203 x 203 x 406

UNIT WEIGHT: 33

STANDARD CUBE

90 PER CUBE

8" x 8" x 16" TERMITE SASH & END BREAKER

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 50

8" x 8" x 16" U BOND BEAM

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 45 ON PALLET 90 PER CUBE



8" x 8" x 16" RESTRICTED BOND BEAM

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 32 ON PALLET 90 PER CUBE



8" x 8" x 16" DOUBLE OPEN END BOND BEAM

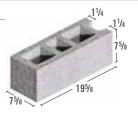
8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 32 ON PALLET 90 PER CUBE



8" x 8" x 20" CORNER/STRETCHER

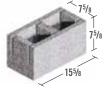
8" x 8" x 20" 203 x 203 x 508 UNIT WEIGHT: 48 ON PALLET 60 PER CUBE NON-STOCK

89b



8" x 8" x 16" OPEN BOTTOM BOND BEAM 2 Slot

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 37 ON PALLET 90 PER CUBE



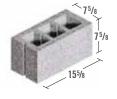
8" x 8" x 16" GROUT

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 34 ON PALLET 90 PER CUBE



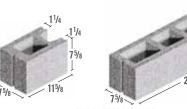
8" x 8" x 16" KNOCK-OUT PIPE CHASE

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 35 ON PALLET 90 PER CUBE



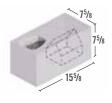
8" x 8" x 12" 1/2 SASH/STRETCHER 89c

8" x 8" x 12" 203 x 203 x 305 UNIT WEIGHT: 28 40 PER CUBE NON-STOCK



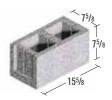
84a

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 38 ON (18) 8" HC 72 PER CUBE



8" x 8" x 16" OPEN BOTTOM BOND BEAM 1 Slot

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 37 ON PALLET 90 PER CUBE



8" x 8" x 16" OPEN END REBAR

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 33 ON PALLET 90 PER CUBE



89a

8" x 8" x 24" 203 x 203 x 610 UNIT WEIGHT: 51 ON PALLET 60 PER CUBE NON-STOCK

8" x 8" x 24" HOLLOW CORE SASH/STRETCHER

8" x 8" x 24" 203 x 203 x 610 UNIT WEIGHT: 53 40 PER CUBE NON-STOCK

ON PALLET 80 PER CUBE



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**8" BULLNOSE** 

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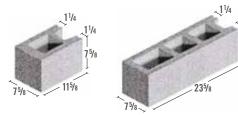
89e

### 8" x 8" x 12" END/STRETCHER

89f

8" x 8" x 24" HOLLOW CORE END/STRETCHER

8" x 8" x 12" 203 x 203 x 305 UNIT WEIGHT: 28 40 PER CUBE NON-STOCK

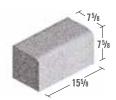


8" x 8" x 24" 203 x 203 x 610 UNIT WEIGHT: 53 40 PER CUBE NON-STOCK

ON PALLET 80 PER CUBE

### 8" x 8" x 16" SOLID BULLNOSE ACROSS FACE

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 65 ON PALLET 54 PER CUBE



8" x 8" x 8" SINGLE BULLNOSE & END

8" x 8" x 8"

203 x 203 x 203 UNIT WEIGHT: 21 ON PALLET 144 PER CUBE



93

NON-STOCK

8" x 8" x 16" SINGLE BULLNOSE & END

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 38 ON PALLET

90 PER CUBE



94 8" x 8" x 16" DOUBLE BULLNOSE & END

8" x 8" x 16"

203 x 203 x 406 UNIT WEIGHT: 38 ON PALLET 90 PER CUBE



95 8" x 8" x 8" SASH ON SINGLE BULLNOSE & END

8" x 8" x 8" DOUBLE BULLNOSE & END

8" x 8" x 8"

8" x 8" x 8"

ON PALLET

203 x 203 x 203

UNIT WEIGHT: 21

144 PER CUBE

203 x 203 x 203 UNIT WEIGHT: 21 ON PALLET 144 PER CUBE NON-STOCK



96

8" x 8" x 8" SASH ON DOUBLE BULLNOSE & END

8" x 8" x 8"

203 x 203 x 203 UNIT WEIGHT: 21 ON PALLET 144 PER CUBE NON-STOCK



8" x 8" x 16" SASH ON SINGLE BULLNOSE & Stretcher Breaker 97

8" x 8" x 16"

203 x 203 x 406 UNIT WEIGHT: 38 ON PALLET 90 PER CUBE NON-STOCK



8" x 8" x 16" SASH ON DOUBLE Bullnose & Stretcher Breaker

8" x 8" x 16"

203 x 203 x 406 UNIT WEIGHT: 38 ON PALLET 90 PER CUBE NON-STOCK



### 8" x 8" x 16" BULLNOSE DOUBLE END (PILASTER)

8" x 8" x 16"

203 x 203 x 406 UNIT WEIGHT: 38 ON PALLET 90 PER CUBE



10"

#### 10" x 4" x 16" SOLID 100

10" x 4" x 16"

254 x 102 x 406 UNIT WEIGHT: 41 ON PALLET 90 PER CUBE NON-STOCK





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10" x 4" x 16" SASH & END BREAKER

10" x 8" x 16" SASH & END BREAKER

101

10" x 8" x 16" SOLID

10" x 8" x 16" 254 x 203 x 406

UNIT WEIGHT: 84 ON PALLET 45 PER CUBE NON-STOCK



10" x 8" x 8" SASH & END 104

10" x 8" x 8"

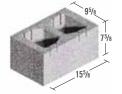
254 x 203 x 203 UNIT WEIGHT: 25 ON PALLET 90 PER CUBE



10" x 8" x 16" WEEP 107

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 46 STANDARD CUBE

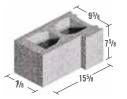
72 PER CUBE



110 10" x 8" x 16" RETURN CORNER

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 43 ON PALLET

72 PER CUBE



10" x 8" x 8" SINGLE BULLNOSE & END 112

10" x 8" x 8" 254 x 203 x 203 UNIT WEIGHT: 25 ON PALLET 90 PER CUBE



102

10" x 4" x 16" STRETCHER

10" x 4" x 16" 254 x 102 x 406 UNIT WEIGHT: 23 NON-STOCK



103

106

10" x 4" x 16" 254 x 102 x 406 UNIT WEIGHT: 23 NON-STOCK

10" x 8" x 16" STRETCHER 105

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 44



STANDARD CUBE 72 PER CUBE

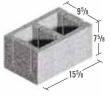
10" x 8" x 16" 254 x 203 x 406

UNIT WEIGHT: 48

RATED 3 HOURS

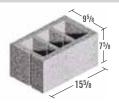
10" x 8" x 16" OPEN BOTTOM BOND BEAM

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 48 STANDARD CUBE 75 PER CUBE NON-STOCK



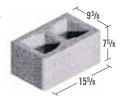
10" x 8" x 16" KNOCK-OUT PIPE CHASE

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 48 ON PALLET 75 PER CUBE



10" x 8" x 16" SINGLE BULLNOSE & END 113

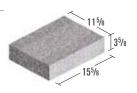
10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 50 ON PALLET 75 PER CUBE



12" x 4" x 16" SOLID

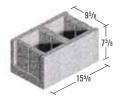
12" x 4" x 16" 305 x 102 x 406 UNIT WEIGHT: 48 ON PALLET 72 PER CUBE

115



10" x 8" x 16" TERMITE OR BOND BEAM

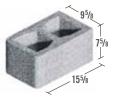
10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 50 ON PALLET 60 PER CUBE



10" BULLNOSE

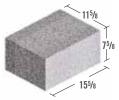
10" x 8" x 16" DOUBLE BULLNOSE & END

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 50 ON PALLET 75 PER CUBE



12" x 8" x 16" SOLID 116

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 99 ON PALLET 36 PER CUBE



RATED 4 HOURS



12" x 4" x 16" Sash & end breaker

12" x 4" x 16" RESTRICTED BOND BEAM

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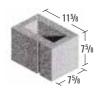
12" x 4" x 16" DOUBLE END 12" x 4" x 16" DOUBLE END 117a 12" x 4" x 16" 305 x 102 x 406 UNIT WEIGHT: 23

155/8 ON PALLET 120 PER CUBE

155/8

119 12" x 8" x 8" SASH & END

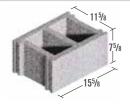
12" x 8" x 8" 305 x 203 x 203 UNIT WEIGHT: 29 ON PALLET 120 PER CUBE



12" x 8" x 16" STRETCHER

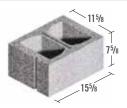
12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 51 STANDARD CUBE 66 PER CUBE

RATED 3 HOURS



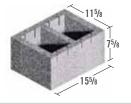
12" x 8" x 16" SASH & END BREAKER 125

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 55 ON PALLET 60 PER CUBE



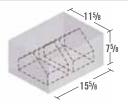
126 12" x 8" x 16" WEEP

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 47 STANDARD CUBE 72 PER CUBE



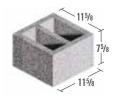
129 12" x 8" x 16" DOUBLE END TERMITE

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 77 ON PALLET 60 PER CUBE



120 12" x 8" x 12" DOUBLE END

12" x 8" x 12" 305 x 203 x 305 UNIT WEIGHT: 41 ON PALLET 80 PER CUBE



12" x 8" x 16" STRETCHER (THREE CORE)

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 53 ON PALLET 60 PER CUBE NON-STOCK

12" x 8" x 16"

305 x 203 x 406

UNIT WEIGHT: 55



12" x 8" x 16" Sash & end breaker\*

12" x 8" x 8" x 13"

12" 45 DEGREE

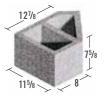
118a

12" x 4" x 16"

305 x 102 x 406

UNIT WEIGHT: 24 ON PALLET 120 PER CUBE

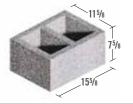
305 x 203 x 203 x 330 UNIT WEIGHT: 42 ON PALLET 60 PER CUBE



12" x 8" x 16" DOUBLE END

125c

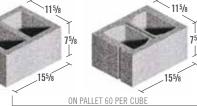
12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 47 STANDARD CUBE 60 PER CUBE

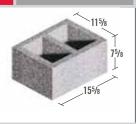


12" x 8" x 16" DOUBLE END\*

115/8

125b



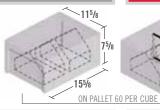


12" x 8" x 16" TERMITE SASH & END BREAKER

12" x 8" x 16" DOUBLE END\*

127 12" x 8" x 16" TERMITE

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 64

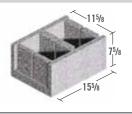


115/8 155/8

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 66

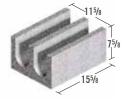
130 12" x 8" x 16" TERMITE OR BOND BEAM

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 59 ON PALLET 60 PER CUBE



12" x 8" x 16" W BOND BEAM 131

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 59 ON PALLET 60 PER CUBE





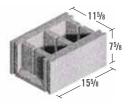
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12" x 8" x 16" GROUT

132

12" x 8" x 16" OPEN BOTTOM BOND BEAM

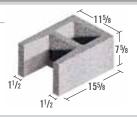
12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 58 ON PALLET 60 PER CUBE



134a

12" x 8" x 16" OPEN END REBAR

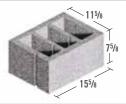
12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 46 ON PALLET 60 PER CUBE



136

12" x 8" x 16" KNOCK-OUT PIPE CHASE

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 55 ON PALLET 60 PER CUBE



138

12" x 8" x 8" DOUBLE BULLNOSE & END

12" x 8" x 8" 305 x 203 x 203 UNIT WEIGHT: 29 ON PALLET 120 PER CUBE

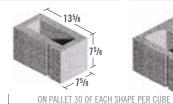


14"

142

14" x 8" x 8" SASH & END

14" x 8" x 8" 356 x 203 x 203 UNIT WEIGHT: 33

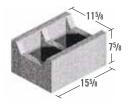


14" x 8" x 16" 356 x 203 x 406 UNIT WEIGHT: 58

RATED 4 HOURS

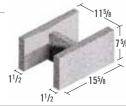
12" x 8" x 16" RESTRICTED BOND BEAM 133

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 47 ON PALLET 60 PER CUBE



12" x 8" x 16" DOUBLE OPEN END BOND BEAN 134b

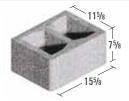
12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 46 ON PALLET 60 PER CUBE



12" BULLNOSE

139 12" x 8" x 16" SINGLE BULLNOSE & END

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 57 ON PALLET 60 PER CUBE



14" x 8" x 16" STRETCHER

14" x 8" x 16" 356 x 203 x 406 UNIT WEIGHT: 55 54 PER CUBE



14" x 8" x 16" SASH & END

305 x 203 x 406 UNIT WEIGHT: 46 ON PALLET 72 PER CUBE

135

134

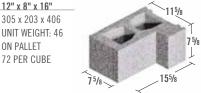
12" x 8" x 16"

305 x 203 x 406

UNIT WEIGHT: 39

ON PALLET

60 PER CUBE



12" x 8" x 8" SINGLE BULLNOSE & END

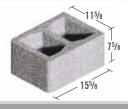
12" x 8" x 16" RETURN CORNER

12" x 8" x 8" 305 x 203 x 203 UNIT WEIGHT: 29 ON PALLET 120 PER CUBE



140 12" x 8" x 16" DOUBLE BULLNOSE & END

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 57 ON PALLET 60 PER CUBE



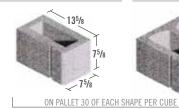
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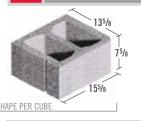
143a

14" x 8" x 8" SASH ON SINGLE BULLNOSE & END

14" x 8" x 8" 356 x 203 x 203 UNIT WEIGHT: 33



14" x 8" x 16" SASH ON SINGLE Bullnose end



14" x 8" x 16" 356 x 203 x 406 UNIT WEIGHT: 53

RATED 4 HOURS

144

16" x 8" x 16"

406 x 203 x 406

UNIT WEIGHT: 57

16" x 8" x 16" STRETCHER

16" x 8" x 16" SASH & END



16" x 8" x 16"

406 x 203 x 406 UNIT WEIGHT: 63

RATED 4 HOURS

RATED 4 HOURS

**SPLIT FACE 4"** 

146

15<sup>5</sup>/8

4" x 3" x 8" SOLID SPLIT FACE Concrete Brick



102 x 57 x 203 UNIT WEIGHT: 4 ON PALLET 525 PER CUBE NON-STOCK

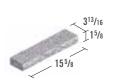


148

4" x 2" x 16" SOLID SPLIT FACE

4" x 2" x 16"

102 x 51 x 406 UNIT WEIGHT: 7 ON PALLET 504 PER CUBE NON-STOCK



149

4" x 3" x 16" SOLID SPLIT FACE

4" x 3" x 16"

102 x 76 x 406 UNIT WEIGHT: 12 ON PALLET 288 PER CUBE NON-STOCK

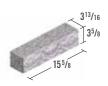


151

4" x 4" x 16" SOLID SPLIT FACE

4" x 4" x 16"

102 x 102 x 406 UNIT WEIGHT: 17 ON PALLET 216 PER CUBE NON-STOCK



4" x 8" x 16" SOLID L CORNER & END SPLIT FACE

4" x 8" x 16" 102 x 203 x 406 3<sup>13</sup>/<sub>16</sub> > UNIT WEIGHT: 34 ON PALLET 108 PER CUBE NON-STOCK



152

4" x 8" x 12" SOLID CORNER & END SPLIT FACE

4" x 8" x 12"

102 x 203 x 305 UNIT WEIGHT: 24 ON PALLET 168 PER CUBE NON-STOCK



16"

16" x 8" x 8" SASH & END 145a



16" x 8" x 8"

406 x 203 x 406 UNIT WEIGHT: 65 90 PER CUBE

RATED 4 HOURS

147

4" x 3" x 8" SOLID CORNER & END SPLIT FACE Concrete Brick

4" x 3" x 8"

102 x 57 x 203 UNIT WEIGHT: 4 ON PALLET 525 PER CUBE NON-STOCK



4" x 4" x 12" SOLID CORNER & END SPLIT FACE

4" x 4" x 12"

102 x 102 x 305 UNIT WEIGHT: 12 ON PALLET 216 PER CUBE NON-STOCK



153

4" x 8" x 16" SOLID SPLIT FACE FROGGED

4" x 8" x 16"

102 x 203 x 406 UNIT WEIGHT: 34 ON PALLET 108 PER CUBE NON-STOCK



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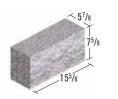
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SPLIT FACE 6"

6" x 8" x 16" SOLID SPLIT FACE

6" x 8" x 16"

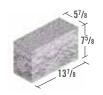
152 x 203 x 406 UNIT WEIGHT: 53 ON PALLET 72 PER CUBE NON-STOCK



6" x 8" x 14" SOLID CORNER & END SPLIT FACE

6" x 8" x 14"

152 x 203 x 356 UNIT WEIGHT: 48 ON PALLET 72 PER CUBE NON-STOCK



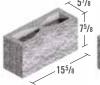
6" x 8" x 16" DOUBLE END SPLIT FACE 158

6" x 8" x 16" DOUBLE END Breaker Split Face

159a

159b

6" x 8" x 16" DOUBLE Sash Breaker













6" x 8" x 16" 152 x 203 x 406 UNIT WEIGHT: 37 ON PALLET NON-STOCK

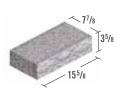
ALL SIX UNITS ON PALLET 108 PER CUBE

**SPLIT FACE 8"** 

8" x 4" x 16" SOLID SPLIT FACE

8" x 4" x 16"

203 x 102 x 406 UNIT WEIGHT: 34 ON PALLET 108 PER CUBE NON-STOCK



161a

8" x 4" x 16" DOUBLE END Split face

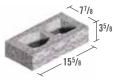
162b

8" x 4" x 16" SASH & END Split face

8" x 4" x 16" Double Sash Breaker Split Face

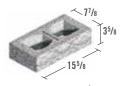
8" x 4" x 16" DOUBLE END Breaker split face

8" x 4" x 16" 203 x 102 x 406 UNIT WEIGHT: 19 NON-STOCK









8" x 4" x 16" CORNER & END SPLIT FACE

8" x 4" x 16"

203 x 102 x 406 UNIT WEIGHT: 19 ON PALLET 120 PER CUBE NON-STOCK



8" x 8" x 8" SASH & END SPLIT FACE

8" x 8" x 8"

203 x 203 x 203 UNIT WEIGHT: 22 ON PALLET 144 PER CUBE NON-STOCK



8" x 8" x 16" DOUBLE END Split face

167b

8" x 8" x 16" SASH & END Split face

8" x 8" x 16" double sash Breaker split face

167d

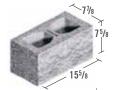
8" x 8" x 16" DOUBLE END BREAKER Split face

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 42 NON-STOCK



ON PALLET 90 PER CUBE





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170a

8" x 8" x 16"

ON PALLET

90 PER CUBE

NON-STOCK

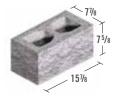
203 x 203 x 406

UNIT WEIGHT: 45

169

### 8" x 8" x 16" CORNER & END SPLIT FACE

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 45 ON PALLET 90 PER CUBE NON-STOCK



173

## 8" x 8" x 16" TERMITE OR BOND BEAM Split face

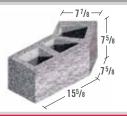
8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 63 ON PALLET 72 PER CUBE

NON-STOCK



### 8" x 8" x 16" 45 DEGREE HC SPLIT FACE

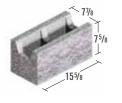
8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 53 ON PALLET 40 PER CUBE NON-STOCK



**SPLIT FACE 10"** 

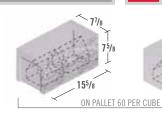
### 8" x 8" x 16" RESTRICTED BOND BEAM OPEN **BOTTOM SPLIT FACE**

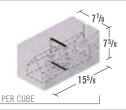
8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 ON PALLET 90 PER CUBE NON-STOCK



8" x 8" x 16" TERMITE SPLIT FACE 174

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 54 NON-STOCK





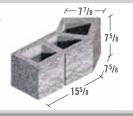
8" x 8" x 16" TERMITE SASH & END BREAKER Split Face

8" x 8" x 16" U BOND BEAM SPLIT FACE

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 56 NON-STOCK

8" x 8" x 16" 45 DEGREE HC SINGLE Score split face

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 53 ON PALLET 40 PER CUBE NON-STOCK

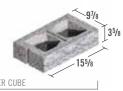


10" x 4" x 16" STRETCHER SPLIT FACE

### 10" x 4" x 16" sash & end breaker split face

10" x 4" x 16" 254 x 102 x 406 UNIT WEIGHT: 26 NON-STOCK

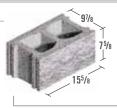




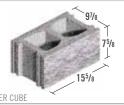
10" x 4" x 16" 254 x 102 x 406 UNIT WEIGHT: 26 NON-STOCK

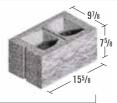
10" x 8" x 16" STRETCHER SPLIT FACE 178

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 54 NON-STOCK





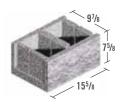




10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 56 NON-STOCK

10" x 8" x 16" TERMITE OR BOND BEAM SPLIT FACE 180

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 60 ON PALLET 60 PER CUBE NON-STOCK



10" x 8" x 16" OPEN BOTTOM BOND BEAM Split face

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 53 ON PALLET 72 PER CUBE NON-STOCK





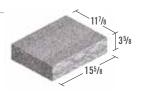
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■ 740.363.7644 WWW.OBERFIELDS.COM

### **SPLIT FACE 12"**

12" x 4" x 16" SOLID SPLIT FACE 182

12" x 4" x 16" 305 x 102 x 406 UNIT WEIGHT: 51 ON PALLET 60 PER CUBE NON-STOCK



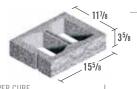
183

12" x 4" x 16" DOUBLE END SPLIT FACE

12" x 4" x 16" SASH & END BREAKER SPLIT FACE

12" x 4" x 16" 305 x 102 x 406 UNIT WEIGHT: 29 NON-STOCK





12" x 4" x 16" 305 x 102 x 406 UNIT WEIGHT: 30 NON-STOCK

186

12" x 8" x 16"

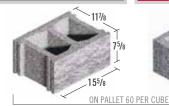
305 x 203 x 406

UNIT WEIGHT: 58

NON-STOCK

12" x 8" x 16" STRETCHER SPLIT FACE

12" x 8" x 16" SASH & END BREAKER



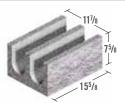
155/8

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 60 NON-STOCK

12" x 8" x 16" W BOND BEAM Split face

12" x 8" x 16"

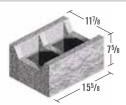
305 x 203 x 406 UNIT WEIGHT: 63 ON PALLET 60 PER CUBE NON-STOCK



12" x 8" x 16" REST. BOND BEAM Split face

12" x 8" x 16"

305 x 203 x 406 UNIT WEIGHT: 63 ON PALLET 60 PER CUBE NON-STOCK



4" x 8" x 12" SOLID CORNER & END SINGLE SCORE SPLIT FACE

4" x 8" x 12"

102 x 203 x 305 UNIT WEIGHT: 25 ON PALLET 168 PER CUBE NON-STOCK



8" x 4" x 16" DOUBLE END SINGLE SCORE

**SCORED SPLIT FACE** 

8" x 4" x 16" SASH & END BREAKER SINGLE SCORE SPLIT FACE

8" x 4" x 16" 203 x 102 x 406 UNIT WEIGHT: 19 NON-STOCK





8" x 4" x 16" 203 x 102 x 406 UNIT WEIGHT: 20 NON-STOCK

185

12" x 8" x 8" SASH & END SPLIT FACE

12" x 8" x 8"

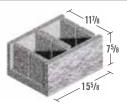
305 x 203 x 203 UNIT WEIGHT: 31 ON PALLET 120 PER CUBE NON-STOCK



12" x 8" x 16" TERMITE OR BOND BEAM SPLIT FACE

12" x 8" x 16"

305 x 203 x 406 UNIT WEIGHT: 63 ON PALLET 60 PER CUBE NON-STOCK

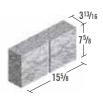


190

4" x 8" x 16" SOLID SINGLE SCORE SPLIT FACE

4" x 8" x 16"

102 x 203 x 406 UNIT WEIGHT: 34 ON PALLET 108 PER CUBE NON-STOCK



8" x 4" x 16" CORNER & END SINGLE SCORE SPLIT FACE

8" x 4" x 16"

203 x 102 x 406 UNIT WEIGHT: 19 ON PALLET 120 PER CUBE NON-STOCK





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194a

8" x 8" x 16" DOUBLE END Single Score Split Face

8" x 8" x 16" SASH & END Single Score Split Face 194b

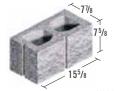
8" x 8" x 16" Double Sash Single Score Breaker Split Face 194c

194d

8" x 8" x 16" DOUBLE END BREAKER Single Score Split Face

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 42 NON-STOCK





ON PALLET 90 PER CUBE

ON PALLET 120 PER CUBE



8" x 8" x 16" CORNER & END SINGLE Score split face

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 45 ON PALLET 90 PER CUBE

NON-STOCK



12" x 4" x 16" DOUBLE END SINGLE SCORE Split face

12" x 4" x 16" 305 x 102 x 406 UNIT WEIGHT: 29 NON-STOCK





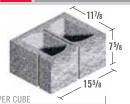
199

12" x 8" x 16" STRETCHER SINGLE SCORE
SPLIT FACE

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 58 NON-STOCK



12" x 8" x 16" SASH & END BREAKER SINGLE Score split face 200



12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 60 NON-STOCK

**CASTLE ROCK™** 

201

4" x 8" x 12" SOLID CORNER CASTLE ROCK

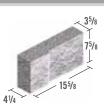
4" x 8" x 12" 102 x 203 x 305 UNIT WEIGHT: 23 ON PALLET 168 PER CUBE NON-STOCK



202

4" x 8" x 16" SOLID CASTLE ROCK

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 34 ON PALLET 108 PER CUBE NON-STOCK



203

8" x 8" x 16" STRETCHER CASTLE ROCK

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 42 NON-STOCK



81/4

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 NON-STOCK

ON PALLET 90 PER CUBE

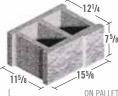
205

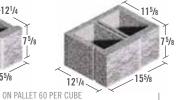
206

12" x 8" x 16" SASH & END BREAKER Castle rock

8" x 8" x 16" SASH & END BREAKER

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 58 NON-STOCK





305 x 203 x 406 UNIT WEIGHT: 59 NON-STOCK

12" x 8" x 16"

208

4" x 8" x 16"

ON PALLET

NON-STOCK

102 x 203 x 406

UNIT WEIGHT: 34

108 PER CUBE

4" x 8" x 16" SOLID SHADOW STONE

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SHADOW STONE™

4" x 8" x 12" SOLID CORNER SHADOW STONE 207

4" x 8" x 12"

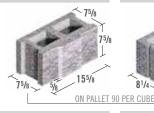
102 x 203 x 305 UNIT WEIGHT: 23 ON PALLET 168 PER CUBE NON-STOCK

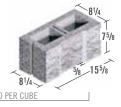


209 8" x 8" x 16" STRETCHER SHADOW STONE

" x 8" x 16" SASH & END BREAKER Hadow Stone

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 NON-STOCK



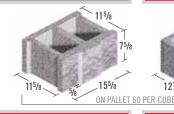


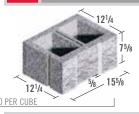
8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 NON-STOCK

12" x 8" x 16" STRETCHER SHADOW STONE

12" x 8" x 16" SASH & END BREAKER SHADOW STONE

12" x 8" x 16" 304 x 203 x 406 UNIT WEIGHT: 59 NON-STOCK



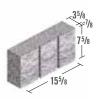


12" x 8" x 16" 304 x 203 x 406 UNIT WEIGHT: 60 NON-STOCK

**3 FLUTE SPLIT FACE** 

4" x 8" x 16" SOLID DOUBLE END 3 Flute split face

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 29 ON PALLET 144 PER CUBE NON-STOCK

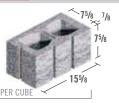


8" x 8" x 16" STRETCHER 3 FLUTE SPLIT FACE

x 8" x 16" Sash & end breaker Flute split face

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 NON-STOCK





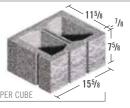
8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 44 NON-STOCK

217 12" x 8" x 16" STRETCHER 3 FLUTE SPLIT FACE

8" x 16" SASH & END BREAKER Ute split face

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 58 NON-STOCK





12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 59 NON-STOCK

8" x 8" x 16" 45 DEGREE CORNER & END 3 FLUTE SPLIT FACE

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 44 ON PALLET 60 PER CUBE NON-STOCK



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**DEEP 4 FLUTE SPLIT FACE** 

4" x 8" x 12" SOLID CORNER & END DEEP 4 Flute split face 219

4" x 8" x 12" 102 x 203 x 305 UNIT WEIGHT: 24 ON PALLET 96 PER CUBE NON-STOCK

222

 $3^{5}/8$ ≥<del>√</del>1<sup>5</sup>/8 75/8 111/4

4" x 8" x 16" SOLID DOUBLE END DEEP 4 Flute split face 220

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 30 ON PALLET 108 PER CUBE NON-STOCK



8" x 8" x 16" STRETCHER DEEP 4 Flute split face 221

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 55 NON-STOCK

7<sup>5</sup>/8 1<sup>5</sup>/8 15<sup>5</sup>/8 ON PALLET 73 PER CUBE



8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 56 NON-STOCK

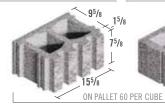
10" x 8" x 16" STRETCHER DEEP 4 Flute split <u>face</u> 223

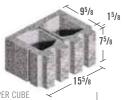
224

10" x 8" x 16" SASH & END BREAKER Deep 4 flute split face

8" x 8" x 16" SASH & END BREAKER DEEP 4 Flute Split Face

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 55 NON-STOCK

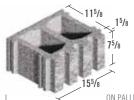




10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 56 NON-STOCK

12" x 8" x 16" STRETCHER DEEP 4 Flute split face 225

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 62 ON PALLET 55 PER CUBE NON-STOCK



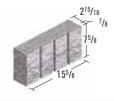
SPECIAL NOTE: WHEN YOU PURCHASE 225 YOU MUST ALSO PURCHASE 221 IN **EQUAL AMOUNTS BECAUSE WHEN WE** MANUFACTURE A 12" DEEP 4 FLUTE, AN 8" DEEP 4 FLUTE IS MADE IN CONJUNCTION

ON PALLET 60 PER CUBE

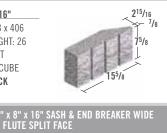
230

4" x 8" x 16" SOLID DOUBLE END WIDE 4 Flute split face

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 30 ON PALLET 144 PER CUBE NON-STOCK



4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 26 ON PALLET 144 PER CUBE NON-STOCK



8" x 8" x 16" 45 DEGREE CORNER & END Wide 4 Flute split face 4" x 8" x 16" SOLID 45 DEGREE CORNER & END WIDE 4 FLUTE SPLIT FACE 228

> 8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 45 ON PALLET 75 PER CUBE NON-STOCK



**WIDE 4 FLUTE SPLIT FACE** 

8" x 8" x 16" STRETCHER WIDE 4 FLUTE SPLIT FACE

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 NON-STOCK



 $7^{5}/8$ 7/8  $7^{5}/8$ 

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 44 NON-STOCK



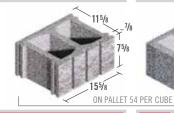
12" x 8" x 16" SASH & END BREAKER WIDE 4 Flute Split Face

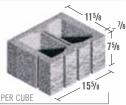
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12" x 8" x 16" STRETCHER WIDE 4 Flute split face

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 57 NON-STOCK





12" x 8" x 16" 305 x 203 x 406 **UNIT WEIGHT: 58** NON-STOCK

4" x 8" x 16" SOLID DOUBLE END 6 FLUTE Split face 233

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 29 ON PALLET 144 PER CUBE

NON-STOCK



4" x 8" x 16" SOLID 45 DEGREE CORNER & END 6 FLUTE SPLIT FACE

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 26 ON PALLET 144 PER CUBE NON-STOCK

237



8" x 8" x 16" 45 DEGREE CORNER & END 6 FLUTE SPLIT FACE

**6 FLUTE SPLIT FACE** 

8" x 8" x 16"

203 x 203 x 406 UNIT WEIGHT: 43 ON PALLET 75 PER CUBE NON-STOCK



8" x 8" x 16" STRETCHER 6 FLUTE Split face

8" x 8" x 16"

203 x 203 x 406 UNIT WEIGHT: 43 NON-STOCK



8" x 8" x 16" SASH & END BREAKER 6 Flute split face

15<sup>5</sup>/8

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 44 NON-STOCK

238

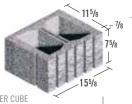
12" x 8" x 16" STRETCHER 6 FLUTE SPLIT FACE

12" x 8" x 16"

305 x 203 x 406 UNIT WEIGHT: 58 NON-STOCK



12" x 8" x 16" SASH & END BREAKER 6 Flute split face

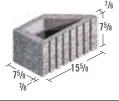


12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 59 NON-STOCK

**8 FLUTE SPLIT FACE** 

8" x 8" x 16" 45 DEGREE CORNER & END 8 Flute split face

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 40 ON PALLET 75 PER CUBE NON-STOCK



4" x 8" x 16" SOLID DOUBLE END 8 FLUTE Split face

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 30 ON PALLET 144 PER CUBE

NON-STOCK



4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 26

ON PALLET 144 PER CUBE NON-STOCK



243

8" x 8" x 16" STRETCHER 8 FLUTE SPLIT FACE

8" x 8" x 16"

203 x 203 x 406 UNIT WEIGHT: 43 NON-STOCK



8" x 8" x 16" SASH & END BREAKER 8 Flute Split Face

4" x 8" x 16" SOLID 45 DEGREE CORNER & END 8 FLUTE SPLIT FACE

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 44 NON-STOCK

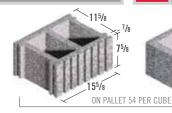
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245

12" x 8" x 16" STRETCHER 8 FLUTE Split face

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 61 NON-STOCK



12" x 8" x 16" SASH & END BREAKER 8 Flute Split Face 115/8 75/8 155/8

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 62 NON-STOCK

STRI-FACE & SCORED STRI-FACE

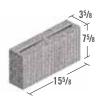
247

250

4" x 8" x 16" DOUBLE END STRI-FACE

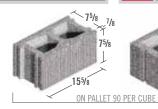
8" x 8" x 16" SASH & END STRI-FACE

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 26 ON PALLET 144 PER CUBE NON-STOCK



249 8" x 8" x 16" STRETCHER STRI- FACE

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 36 NON-STOCK



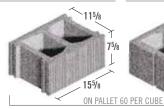
~<sup>7/8</sup> 75/8 75/8 15<sup>5</sup>/8

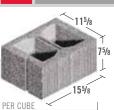
8" x 8" x 16" 203 x 203 x 406 **UNIT WEIGHT: 36** NON-STOCK

252 12" x 8" x 16" STRETCHER STRI-FACE

12" x 8" x 16" SASH & END BREAKER Stri-face

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 52 NON-STOCK

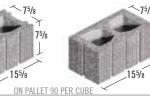




12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 53 NON-STOCK

8" x 8" x 16" STRETCHER TRIPLE Score Stri-Face 255

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 36 NON-STOCK

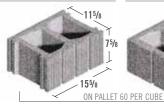


8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 36

12" x 8" x 16" SASH & END BREAKER TRIPLE Score Stri-face

12" x 8" x 16" STRETCHER TRIPLE Score Stri-Face 258

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 52 NON-STOCK



75/8 155/8

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 52 NON-STOCK

NON-STOCK

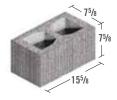
4" x 8" x 16" CORNER & END STRI-FACE

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 26 ON PALLET 144 PER CUBE NON-STOCK



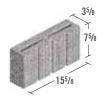
251 8" x 8" x 16" CORNER & END STRI-FACE

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 36 90 PER CUBE NON-STOCK



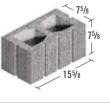
4" x 8" x 16" DOUBLE END TRIPLE SCORE Stri-face

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 31 ON PALLET 108 PER CUBE NON-STOCK



8" x 8" x 16" CORNER & SASH Triple Score Stri-Face

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 36 ON PALLET 90 PER CUBE NON-STOCK



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### **SOLID CHAMFERED SILLS**

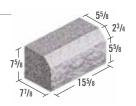
### 264 8" x 8" x 16" SOLID CHAMFERED SILL

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 64 ON PALLET 54 PER CUBE NON-STOCK



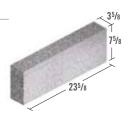
### 8" x 8" x 16" SOLID CHAMFERED SILL SPLIT FACE 269

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 66 ON PALLET 54 PER CUBE NON-STOCK



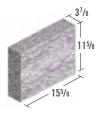
#### 272 4" x 8" x 24" SOLID

4" x 8" x 24" 102 x 203 x 610 UNIT WEIGHT: 50 ON PALLET 72 PER CUBE NON-STOCK



#### 4" x 12" x 16" SOLID SPLIT FACE 275

4" x 12" x 16" 102 x 305 x 406 UNIT WEIGHT: 53 ON PALLET 72 PER CUBE NON-STOCK



#### 4" x 8" x 16" SOLID CHAMFERED SILL 261

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 28 ON PALLET 108 PER CUBE NON-STOCK



## 4" x 8" x 16" SOLID CHAMFERED SILL Split face

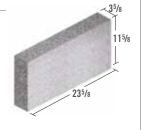
4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 29 ON PALLET 108 PER CUBE NON-STOCK



### **COLOSSALBLOK™**

### 4" x 12" x 24" SOLID

4" x 12" x 24" 102 x 305 x 610 UNIT WEIGHT: 80 ON PALLET 54 PER CUBE NON-STOCK



### 4" x 8" x 24" SOLID SPLIT FACE

4" x 8" x 24" 102 x 203 x 610 UNIT WEIGHT: 53 ON PALLET 72 PER CUBE NON-STOCK



#### 6" x 8" x 16" SOLID CHAMFERED SILL 263

6" x 8" x 16" 152 x 203 x 406 UNIT WEIGHT: 47 ON PALLET 72 PER CUBE NON-STOCK



### 6" x 8" x 16" SOLID CHAMFERED SILL Split face 268

6" x 8" x 16" 152 x 203 x 406 UNIT WEIGHT: 48 ON PALLET 72 PER CUBE NON-STOCK



#### 4" x 12" x 16" SOLID 270

4" x 12" x 16" 102 x 305 x 406 UNIT WEIGHT: 50 ON PALLET 72 PER CUBE NON-STOCK

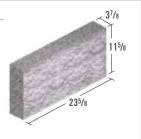


#### 6" x 12" x 36" WATER TABLE 274

6" x 12" x 36" 45/8 152 x 305 x 914 23/4 UNIT WEIGHT: 180 ON PALLET 95/8 16 PER CUBE NON-STOCK 115/g 355/8

#### 4" x 12" x 24" SOLID SPLIT FACE 278

4" x 12" x 24" 102 x 305 x 610 UNIT WEIGHT: 83 ON PALLET 54 PER CUBE NON-STOCK



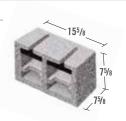


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### **SOUNDBLOX®**

#### 282 8" x 8" x 16" TYPE RSC (8") SOUNDBLOX

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 ON PALLET 90 PER CUBE NON-STOCK



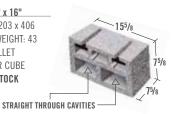
### 285

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 59 ON PALLET 60 PER CUBE NON-STOCK



#### 8" x 8" x 16" TYPE RSC/RF (8") SOUNDBLOX 288

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 ON PALLET 90 PER CUBE NON-STOCK

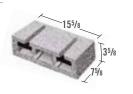


#### 12" x 8" x 16" TYPE RSC/RF4 (12") SOUNDBLOX 291

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 59 ON PALLET 60 PER CUBE NON-STOCK STRAIGHT THROUGH CAVITIES

#### 4" x 8" x 16" TYPE RSC (4") SOUNDBLOX 280

4" x 8" x 16" 102 x 203 x 406 UNIT WEIGHT: 24 ON PALLET 144 PER CUBE NON-STOCK



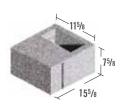
#### 8" x 8" x 16" TYPE RSC (8") LH SOUNDBLOX 283

8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 ON PALLET 90 PER CUBE NON-STOCK



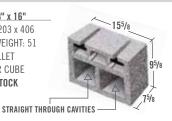
#### 12" x 8" x 16" TYPE RSC (12") LH SOUNDBLOX 286

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 59 ON PALLET 60 PER CUBE NON-STOCK



#### 289 10" x 8" x 16" TYPE RSC/RF (10") SOUNDBLOX

10" x 8" x 16" 254 x 203 x 406 UNIT WEIGHT: 51 ON PALLET 72 PER CUBE NON-STOCK



### **AZAR MORTARLESS** DRY-STACK®

#### 6" x 8" x 16" TYPE RSC (6") SOUNDBLOX 281

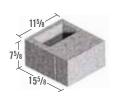
6" x 8" x 16" 152 x 203 x 406 UNIT WEIGHT: 33 ON PALLET 108 PER CUBE NON-STOCK



8" x 8" x 16" 203 x 203 x 406 UNIT WEIGHT: 43 ON PALLET 90 PER CUBE NON-STOCK



12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 59 ON PALLET 60 PER CUBE NON-STOCK



#### 290 12" x 8" x 16" TYPE RSC/RF (12") SOUNDBLOX

12" x 8" x 16" 305 x 203 x 406 UNIT WEIGHT: 59 ON PALLET 60 PER CUBE NON-STOCK



### 8" x 8" x 16" AZAR STRETCHER

8" x 8" x 16" 203 x 203 x 406

UNIT WEIGHT: 42 ON PALLET 90 PER CUBE NON-STOCK



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8" x 8" x 16" AZAR LEFT-HAND CORNER

8" x 8" x 16" AZAR RIGHT-HAND CORNER

### 8" x 8" x 16"

203 x 203 x 406 UNIT WEIGHT: 44 ON PALLET 45 PER CUBE CUBED WITH RH CORNER





8" x 8" x 16" 203 x 203 x 406

UNIT WEIGHT: 44 ON PALLET 45 PER CUBE CUBED WITH LH CORNER NON-STOCK

ON PALLET 90 PER CUBE

295

8" x 8" x 8" AZAR HALF UNIT

8" x 8" x 16" AZAR FULL SASH

### 8" x 8" x 8"

203 x 203 x 203 UNIT WEIGHT: 25 ON PALLET 60 PER CUBE CUBED WITH FULL END





8" x 8" x 16"

203 x 203 x 406 UNIT WEIGHT: 44 ON PALLET 60 PER CUBE CUBED WITH 1/2 END NON-STOCK

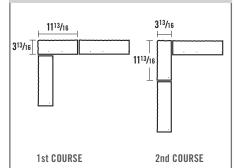
ON PALLET 120 PER CUBE

N	OT	ES	$\nabla$
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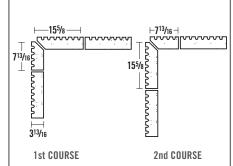
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### **CORNER DETAILS** ▽

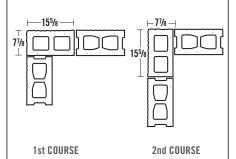
4" WALL USING 4" x 8" x 12" SOLID Corner & end split face



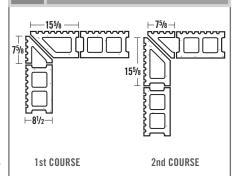
4" WALL USING 4" x 8" x 16" 45° CORNER & end 8 flute split face



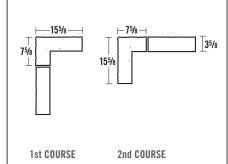
8" WALL USING 8" x 8" x 16' Corner & end split face



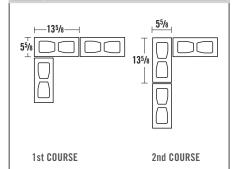
8" WALL USING 8" x 8" x 16" 45° Corner & end 8 flute split face



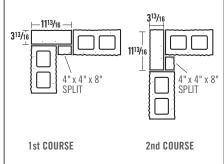
4" WALL USING 4" x 8" x 16" FULL RETURN L Corner split face



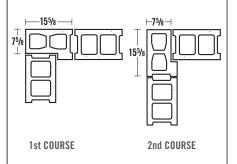
6" WALL USING 6" x 8" x 14" DOUBLE END

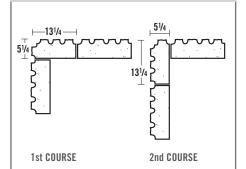


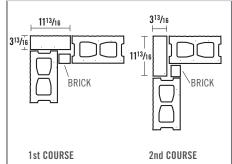
8" DOUBLE SIDED SPLIT FACE WALL USING 4" x 8" x 12" Solid Corner & End Split Face



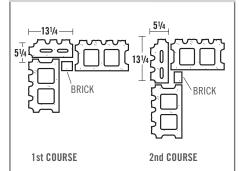
10" WALL USING 10" x 8" x 16" RETURN CORNER



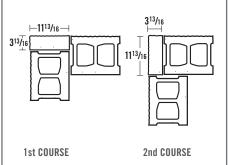




8" WALL USING 4" x 8" x 12" Corner & end deep 4 flute split face

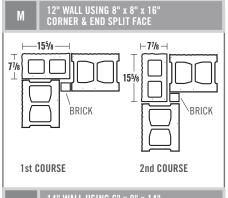


12" WALL USING 4" x 8" x 12" SOLID CORNER SPLIT FACE

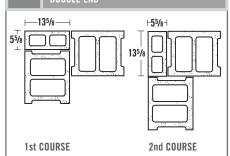


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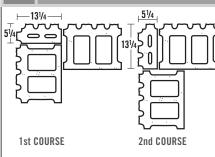




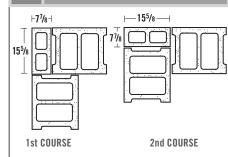




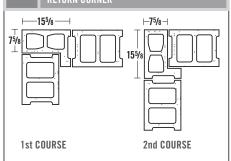




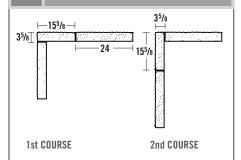
## 16" WALL USING 8" x 8" x 16" Double end



## 12" WALL USING 12" x 8" x 16" RETURN CORNER

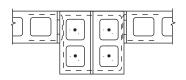


## 4" WALL USING 4" x 12" x 16" SOLID CORNER & end split face or sand blasted

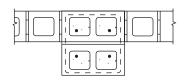


### PIER DETAILS ▽

### 8" UNITS

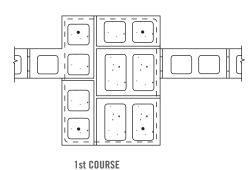


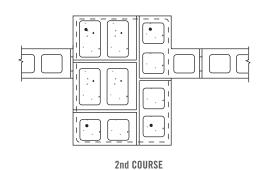
1st COURSE



2nd COURSE

### 8" & 12" UNITS





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## LENGTH OF CONCRETE ▽ MASONRY WALLS BY STRETCHERS

OTHETOTIENO	
NO. OF STRETCHERS	WALL LENGTH
1	1′4″
1.5	2′0″
2	2′8″
2.5	3′4″
3	4′0″
3.5	4′8″
4	5′4″
4.5	6′0″
5	6′8″
5.5	7′4″
6	8′0″
6.5	8′8″
7	9′4″
7.5	10′0″
8	10′8″
8.5	11′4″ 12′0″

5.5	7´4″
6	8´0″
6.5	8´8″
7	9′4″
7.5	10′0″
8	10′8″
8.5	11′4″
9	12′0″
9.5	12′8″
10	13′4″
10.5	14′0″
11	14′8″
11.5	15′4″
12	16′0″
12.5	16′8″
13	17′4″
13.5	18′0″
14	18′8″
14.5	19′4″
15	20′0″
20	26′8″
de the second	455/ :

<sup>\*</sup> Based on concrete blocks 15<sup>5</sup>/8 in. long and half units 7<sup>5</sup>/8 in. long, with <sup>3</sup>/8 in. thick head joints. Actual lengths of finished walls are <sup>3</sup>/8 in. less than the modular dimensions shown in this table.



### HEIGHT OF CONCRETE MASONRY WALLS BY COURSES abla

		WALL HEIGHT					
	3/8" BED JOINT		7/16" BED JOINT		1/2" BED JOINT		
NO. OF COURSES	8" BLOCK	4" BLOCK	8" block	4" block	8" block	4" block	
1	8"	4"	81/16"	41/16"	81/8"	41/8"	
2	1'4"	8"	1'41/8"	81/8"	1'41/4"	81/4"	
3	2'0"	1'0"	2'3/16"	1'3/16"	2'3/8"	1'3/8"	
4	2'8"	1'4"	2'81/4"	1'41/4"	2'81/2"	1'41/2"	
5	3'4"	1'8"	3'45/16"	1'85/16"	3'45/8"	1'85/8"	
6	4'0"	2'0"	4'3/8"	2'3/8"	4'3/4"	2'3/4"	
7	7 4'8" 2'4"	4'87/16"	2'47/16"	4'8 <sup>7</sup> / <sub>8</sub> "	2'47/8"		
8	5'4"	2'8"	5'4 <sup>1</sup> / <sub>2</sub> "	2'81/2"	5'5"	2'9"	
9	6'0″	3'0"	6'9/16"	3'9/16"	6'11/8"	3'11/8"	
10	6'8″	3'4"	6'85/8"	3'45/8"	6'91/4"	3'5 <sup>1</sup> / <sub>4</sub> "	
15	10'0"	5'0"	10'15/16"	5'15/16"	10'17/8"	5'1 <sup>7</sup> /8"	
20	13'4"	6'8"	13'5 <sup>1</sup> / <sub>4</sub> "	6'91/4"	13'6 <sup>1</sup> / <sub>2</sub> "	6'10 <sup>1</sup> / <sub>2</sub> "	
25	16'8″	8'4"	16'9 <sup>9</sup> / <sub>16</sub> "	8'59/16"	16'11 <sup>1</sup> /8"	8'71/8"	
30			20'17/8"	10'17/8"	20'33/4"	10'33/4"	
35	23'4"	11'8"	23'63/16"	11'103/16"	23'83/8"	12'3/8"	
40	26'8″	13'4"	26'10 <sup>1</sup> /2"	13'61/2"	27'1"	13'9"	
45	30'0"	15'0"	30'2 <sup>13</sup> / <sub>16</sub> "	15'2 <sup>13</sup> / <sub>16</sub> "	30'55/8"	15'5 <sup>5</sup> /8"	
50	33'4"	16'8"	33'71/8"	16'11 <sup>1</sup> /8"	33'101/4"	17'2 <sup>1</sup> / <sub>4</sub> "	



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### **ESTIMATING GUIDES** ▽ The figures shown below are intended for "rule of thumb" use only

### **UNIT QUANTITIES**

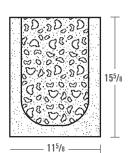
### MORTAR QUANTITIES

Per 1000 Units	<b>Masonry Cement Bags</b>	Sand Tons
4" and 6" Regular Block	20	2
8", 10", and 12" Regular Block	25	2 <sup>1</sup> / <sub>2</sub>
Concrete Brick	8	11/4

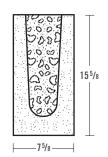
### APPROXIMATE VOLUME REQUIRED TO FILL CORE **VOIDS IN BLOCK**

6 x 8 x 16	2 core	0.17 cu.ft./block
6 x 8 x 16	3 core	0.15 cu.ft./block
8 x 8 x 16	2 core	0.25 cu.ft./block
8 x 8 x 16	3 core	0.22 cu.ft./block
10 x 8 x 16	2 core	0.33 cu.ft./block
10 x 8 x 16	3 core	0.29 cu.ft./block
12 x 8 x 16	2 core	0.39 cu.ft./block
12 x 8 x 16	3 core	0.34 cu.ft./block
Example: 5000 - 8 5000 x 0.25 = 12 = 46.30 yards		

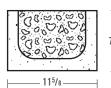
### APPROXIMATE QUANTITIES OF CONCRETE REQUIRED TO FILL LINTELS AND BOND BEAMS abla



.74 cu.ft. concrete per lin. ft.



.46 cu.ft. concrete per lin. ft.



.37 cu.ft. concrete per lin. ft.



.22 cu.ft. concrete per lin. ft.

75/8



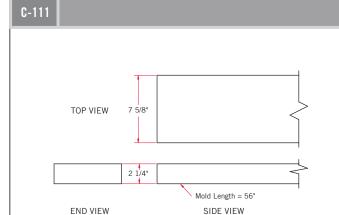
.173 cu.ft. concrete per lin. ft.



.08 cu.ft. concrete per lin. ft.

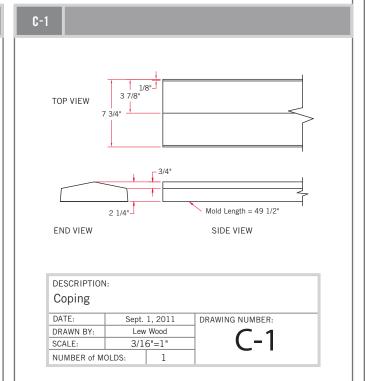
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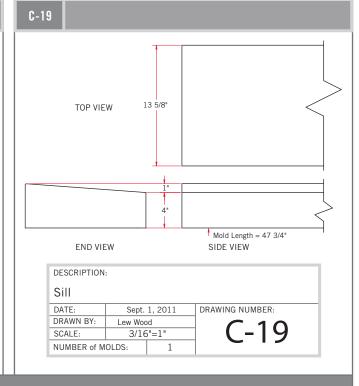
### DESIGNSTONE AUTO CAD DRAWINGS abla



DESCRIPTION	:		
Coping			
DATE:	Sept. 1, 20	011	DRAWING NUMBER:
DRAWN BY:	Lew Wood		C 111
SCALE:	3/16"=1"		<b>C-</b>
NUMBER of Mo	DLDS: 2		•

## C-12 TOP VIEW \_1/2 2 1/2" Mold Length = 61 5/8" & 47 5/8" END VIEW SIDE VIEW DESCRIPTION: 2 special corner molds available. 3 molds are 47 $5/8\mbox{"}$ in length Coping 2 molds are 61 5/8" in length





NUMBER of MOLDS:

DATE:

SCALE:

DRAWN BY-

- Units are available with or without standard drips. Number and location of drip edges must be specified.
   Unit lengths must be specified for molds that have end gates.
   Colors other than standard gray are available and

5

Sept. 1, 2011 Lew Wood

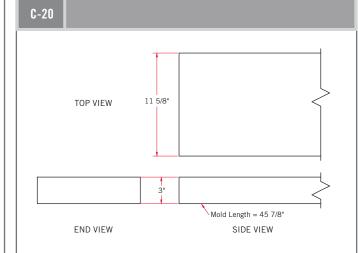
3/16"=1"

- 3. Colors other than standard gray are available and must be specified.
  4. Finish textures other than standard smooth, dense concrete are available and must be specified.

DRAWING NUMBER:

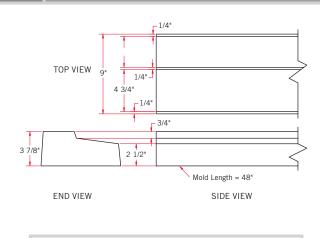
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### DESIGNSTONE AUTO CAD DRAWINGS abla



DESCRIPTION: Coping			
DATE:	Sept. 1, 2011		DRAWING NUMBER:
DRAWN BY:	Lew Wood		$C \supset 0$
SCALE:	3/16"=1"		L-20
NUMBER of MOLDS:		1	

C-37

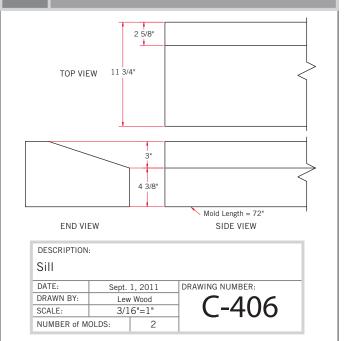


DESCRIPTION	:		
Sill			
DATE:	Sept. 1	, 2011	DRAWING NUMBER:
DRAWN BY:	Lew Wood		$C \supset T$
SCALE:	3/16"=1"		] (3/
NUMBER of M	OLDS:	7	

5 7/8" 11 3/4" TOP VIEW 3 7/8" Mold Length = 47 5/8" END VIEW SIDE VIEW

DESCRIPTION Coping	l:		
DATE:	Sept. 1, 2011		DRAWING NUMBER:
DRAWN BY:	Lew Wood		$C \circ$
SCALE:	3/16"=1"		<u> </u>
NUMBER of MOLDS:		3	

C-406



### REQUIRED SPECIFICATIONS:

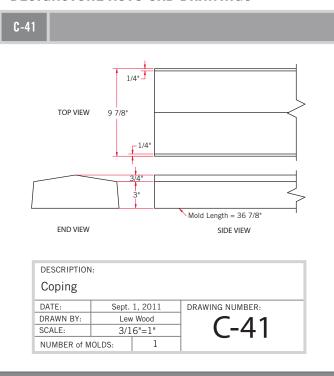
- Units are available with or without standard drips. Number and location of drip edges must be specified.
   Unit lengths must be specified for molds that have end gates.
   Colors other than standard gray are available and must be specified.
   Finish textures other than standard smooth, dense concrete are available and must be specified.

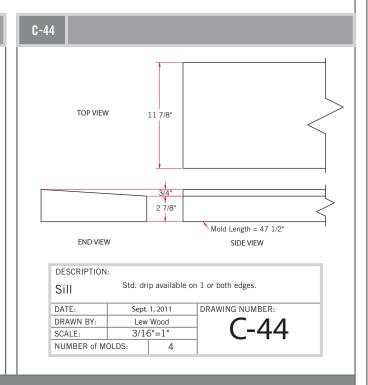
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### DESIGNSTONE AUTO CAD DRAWINGS abla





### REQUIRED SPECIFICATIONS:

- Unit lengths must be specified for molds that have end gates.
   Colors other than standard gray are available and must be specified.
   Finish textures other than standard smooth, dense concrete are available and must be specified.

### **CLEANING CONCRETE MASONRY** $\nabla$ Oberfields LLC **recommended** procedure for cleaning concrete masonry surfaces.

### **NEW CONSTRUCTION**

In order to reduce the amount of cleaning required at the completion of a building, walls should be cleaned each day. Mortar droppings should be allowed to harden slightly, then scraped off with a trowel or wood scraper. A small piece of broken block is also effective, followed by brushing with a stiff bristle or stainless steel wire brush (never use a steel wire brush).

Good masonry practices will minimize the amount of final cleaning significantly. Turning scaffolding boards at the end of the day and using sand or straw at the base of the wall will eliminate stains that are very difficult to remove later. Another important step is to cover the top of unfinished walls at the end of each day. This will prevent water from entering the cavities and will help prevent efflorescence. The plastic or tarps should drape at least two feet down each side of the wall.

Final cleaning will be easier if it occurs approximately one week after completion of walls (newly constructed walls must set 4 or 5 days to allow the mortar to harden prior to cleaning).

Never use high pressure cleaning! The use of high pressure power washers will most certainly alter the appearance of a concrete masonry wall and could cause unrepairable damage to the building. A pressure washer with a maximum of 200 psi and a wide flare nozzle held 12 to 18 inches from the surface will give excellent results on most projects. Pre-wetting walls is a necessary first step. Work in sections from top down for best results.

### CHEMICAL CLEANING

If good masonry practices are followed, chemical cleaning will seldom be necessary. If required, consult project specifications or call Oberfields LLC for product recommendations.

Follow mix solutions and directions of manufacturer. Always pre-wet surfaces prior to application of any cleaning solution.

Oil stains, grease, graffiti or efflorescence removal, refer to N.C.M.A. Tek Notes 8.1, 8.2, 8.3, and 8.4. Copies of these teks are available from Oberfields LLC, www.oberfields.com, or The National Concrete Masonry Association.

## A Masonry Design Service of OBERFIELDS LLC

## Smooth Face Architectural Concrete Masonry

"Smooth Face Architectural Concrete Masonry" is the designation used when a manufacturer produces a regular concrete block in a colored mix design. The only visual difference between Smooth Face Architectural Concrete Masonry and regular block...is the color.

For architects to achieve their design objective, it is important to understand the limitations of Smooth Face Architectural Concrete Masonry. This purpose of this MDS is to provide insight on the production process and field handling which collectively influence the finish and appearance of these block walls.

### At the Block Plant

### **TEXTURE**

Smooth Face Architectural Concrete Block is produced using the same molds and production process as a regular block. The texture and aris of Smooth Face Architectural Block are very similar to a regular concrete block. Smooth Face Architectural Block produced from white aggregate tend to have even rougher edges and irregular texture due to the physical characteristics of most white aggregates.

### COLOR CONSISTENCY

Concrete products use synthetic iron oxides to achieve color. The colored iron oxides are batched into the concrete mix where they are bound into the cement paste. The pigmented cement paste then acts as a binding agent for the aggregates in the concrete product.

When concrete block are produced, this pigmented concrete mix is compacted in the mold under high pressure. This pressure forces the cement paste to the surface of the block. When you look at a Smooth Face Architectural Block, the color you see is predominately the cement paste. The concentration of cement paste that is forced to the surface varies block per block causing the overall color of the Smooth Face Block to change.

This is not true with Split Face, Ground Face of Sandblasted units. Split Face

Block are molded together and split apart after they are removed from the kiln. The concentration of cement paste forms on the opposite side of the finished surface. The cement paste on the surface of Sandblasted and Ground Face Block is either blasted or ground off during the manufacturing process. Both Sandblasted and Ground Face rely on the exposed aggregate matrix of the concrete to achieve their appearance.

To illustrate this point, view the Split, Sandblasted or Ground Face of an Architectural Concrete Masonry wall during construction. Next, look at the opposite side of that very same wall. The surface that removes the cement paste and exposes the aggregate matrix (split, sandblasted or ground) will show only a slight range of color. The surface with the cement paste remaining (smooth face) will show a wide noticeable color range.

Concrete block are cured in large kilns in a block plant. The goal of curing is hydration of the cement and is typically accomplished by elevating the temperature and moisture in the kiln. Temperature and



moisture significantly affect the color of cement paste. Because the temperature and moisture vary within the kiln, the color of the cement paste will vary throughout the block in the kiln. Split Face, Ground Face or Sandblasted, whose finished surface do not rely on the surface cement paste are not affected. Smooth Face Block is significantly affected.

### **Handling At The Jobsite**

### **CHIPPING**

ASTM C-90 Standard Specification for "Load Bearing Concrete Masonry Units" recognizes that all concrete block projects experience chipping of the units from delivery and handling at the jobsite. "Minor cracks incidental to the usual method of manufacturing or minor chipping resulting from customary methods of handling in shipment and delivery are not grounds for rejection." The rough texture of Split Face and Sandblasted Block mask minor chips and allow the mason contractor to fill in a minor chip while the mortar joints are tooled. Small chips and rough edges are very difficult and often not possible to

blend into the Smooth Face Block due to its lack of texture.

### **SCRATCHING**

The concentrated colored cement paste on the surface of a Smooth Face Block will scratch during customary methods of handling and delivery. One block rubbing against another removes the cement paste at the point of impact. This scratch appears as a white chalky line which cannot be removed by washing. Split Face are not as vulnerable to scratching as the aggregates of the exposed concrete matrix mask impact marks. Sandblasted Block are not affected as the entire surface has been etched by sand during the Sandblast process.

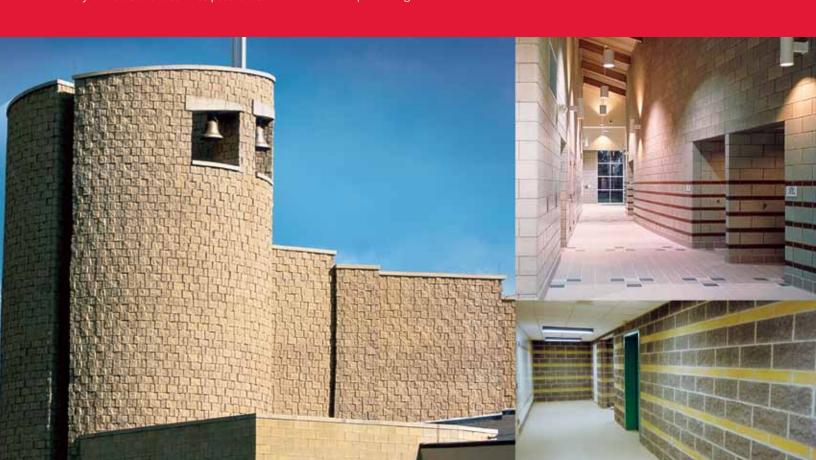
### Suggested Design Considerations For Using Architectural Smooth Face Block

The wide color range and handling blemishes inherent in Smooth Face Architectural Concrete Block Walls can be minimized by limiting this style of block to small areas of the wall at higher elevations. An example is single course bands of

Architectural Smooth Face Block within a field of Split Face.

Often Architectural Smooth Face Block are used for budget reasons after Split Face, Sandblasted or Ground Face Block have been eliminated due to their higher cost. One option is to use regular concrete block and stain the wall afterward. Deep penetrating masonry stains maintain the natural texture of the block and have excellent durability. These colored stains mask jobsite blemishes and blend in the wide range of color visible in regular concrete block walls.

If you have questions on this Masonry Design Service, or are interested in learning more on deep penetrating masonry stains, please contact our office at 614.252.0955.



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